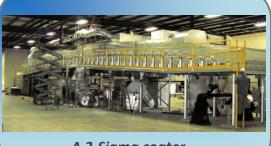


The Glue That Makes 3-Sigma Stick Together

...we're happy and so are our customers."



-Randy Corns, Maintenance and Engineering Manager



A 3-Sigma coater.



Tony Brinck from Stelter & Brinck and Randy Corns from 3-Sigma in front of a Stelter & Brinck control panel.

Stelter & Brinck



Founded in 1980, 3-Sigma manufactures high-quality, specialized and customized, pressure-sensitive adhesive products. They are one of the few companies that formulate and test their permanent, removable, and repositionable adhesive products in-house. In addition, 3-Sigma has the most flexible and versatile manufacturing capabilities in the industry and thus, can produce labels for many different applications and environments.

3-Sigma's technical expertise enables them to meet each customer's "exact needs". Not only does 3-Sigma offer the lowest minimum in the industry, but to provide customers with the best solution to their adhesive needs, 3-Sigma will also help with product design and will give material recommendations. By enabling customers to deliver the highest quality products on-time to their end users, 3-Sigma helps customers secure new business. From pharmaceutical, health and beauty to business form and technical products, 3-Sigma provides labels for some of the most widely recognized companies in virtually every industry. 3-Sigma has built a reputation second-to-none.

As the premier provider of adhesive products, 3-Sigma relies on Stelter & Brinck to help them maintain their position in the market. 3-Sigma's Maintenance and Engineering Manager, Randy Corns, states that they look to <u>Stelter & Brinck to continually rebuild, upgrade, and service their equipment</u> because "Stelter & Brinck is the real deal; [their] technicians are not only experts, but are backed by S&B's world-class engineering department."

Corns can't say enough about the impact Stelter & Brinck has had on 3-Sigma. Corns states, "Stelter & Brinck makes my life easier and our business more profitable!" Corns goes on to say, "S & B has helped our company save tremendous amounts of energy." He believes that, "using Stelter & Brinck's Scheduled Burner Maintenance Program, quarterly, lengthens the life of our equipment and reduces our operating costs." According to Corns, "Before S & B upgraded our ovens, our frustrations were enormous. We were constantly fighting nuisance shut-downs. Thanks to Stelter & Brinck upgrades, we have more uptime and consequently ship more product. Now we're happy and so are our customers."